

# RAPTOR<sup>®</sup>

## TOUGH PROTECTIVE COATINGS



### HOW TO PREPARE ALUMINIUM, BARE METAL, GALVANISED STEEL



#### 1 DEGREASE

Thoroughly degrease the substrate with a solvent-based degreaser: U-POL WIPE#6 or System 20. This removes any surface contaminants like grease, dirt and industrial fallout.



#### 2 SAND

Abrade aluminium, bare steel or galvanised with 180 grit.



#### 3 DEGREASE AGAIN

Once abraded, degrease again.



#### 4 WIPE & APPLY EPOXY PRIMER

Wipe the substrate with a tack rag. You are now ready to apply RAPTOR 2K Epoxy Primer.



#### 5 READ INSTRUCTIONS

Read the instructions leaflet contained on the lid of the aerosol.



#### 6 TOP COAT

After 24 hours, abrade with 400 grit before top coating.

**NOTES:**  
USE RAPTOR 2K EPOXY PRIMER OVER ALUMINIUM, BARE METAL AND GALVANIZED STEEL.

### TOP TIPS:



Any hard to reach areas should be abraded by hand with a medium red scuff pad.



U-POL recommends 2 coats for optimum results allowing 5 mins flash-off between coats.



RAPTOR 2K Epoxy Primer Aerosol can be painted over after 30 mins.



ONCE ACTIVATED, YOU HAVE 4 DAYS TO USE THE AEROSOL.

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