

# RAPTOR®

## TOUGH PROTECTIVE COATINGS



**2K** Products you will need  
**10 X TOUGHER**  
 THAN REGULAR AEROSOLS  
 SPRAY GUN FINISH  
 IN AN AEROSOL

For best results on bare metal first apply Raptor Anti-Corrosive Epoxy Primer.

### HOW TO APPLY RAPTOR ON WHEELS



#### CLEANING

Remove the wheel and use a pressure washer to thoroughly clean the wheel. Remove the dirt and dust from the front and the back of the wheel.



#### SANDING

Before sanding, remove the wheel weights (no need if you work on a mounted tire). Tape the valve stem. Degrease with WIPE#6 (WIPE/AL) and sand the surface down to OEM with 180-220 grit. Use a red scuff pad for contours.



#### RE-CLEANING

Blow-off and re-clean with a degreaser.



#### MASKING

Use small 1½ - 2" pieces of tape to mask off the tire and protect it from overspray. Continue the masking process around the outside edge of the wheel. It is now ready for the primer application.



#### ETCH PRIMER APPLICATION

Use ACID#8 (ACID/AL) or RAPTOR 2K Epoxy Primer (REP/1LK). Apply 2 coats to provide corrosion protection and additional adhesion for RAPTOR. Cover any area where bare aluminium has been exposed.



#### RAPTOR APPLICATION

- 3:1 mixing ratio kits or RAPTOR 2K Aerosol. You will achieve the same texture, same results.
- We recommend using the Vari-Nozzle Gun (GUN/VN) and a cup adaptor system, to avoid activating a full bottle of RAPTOR.
- 1<sup>st</sup> coat of RAPTOR with the Vari-Nozzle Gun, at 4 BAR inlet pressure, at 32" from the surface.
- To ensure good coverage, spray from different angles.
- After the 2<sup>nd</sup> coat, the texture is fine and uniform.

### TOP TIPS:



DO NOT COAT THE BACK SIDE MOUNTING SURFACE WHERE THE WHEEL AND HUB MAKE CONTACT.

### NOTES:

- ONCE ACTIVATED, USE THE AEROSOL WITHIN 60 MINS @ 20°C.
- TOUCH DRY IN LESS THAN 60 MINS @ 20°C.
- ALLOW TO CURE FOR 3 DAYS BEFORE EXPOSURE TO WATER.
- APPROXIMATE COVERAGE IS 14.5 SQ FT DEPENDING ON TEXTURE.

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